

75090/ 75281 FARGO CREWNECK/TALL

COLORS: 560 ROYAL BLUE, 990 BLACK
SIZES: XS, S, M, L, XL, 2XL, 3XL, 4XL, 5XL

FABRIC: 48.5% Kermel® / 48.5% FR LENZING® viscose / 3% Belltron® interlock knit 230 g/m²e



- Anti-static
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams
- Double knit cuffs

STANDARDS:



75490/ 75481 FARGO PANT/TALL

COLORS: 560 ROYAL BLUE, 990 BLACK
SIZES: XS, S, M, L, XL, 2XL, 3XL, 4XL, 5XL

FABRIC: 48.5% Kermel® / 48.5% FR LENZING® viscose / 3% Belltron® interlock knit 230 g/m²e



- Anti-static
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams
- Double knit cuffs
- Fly front

STANDARDS:



79892 FARGO BALACLAVA

COLORS: 560 ROYAL BLUE, 990 BLACK
SIZES: STD

FABRIC: 48.5% Kermel® / 48.5% FR LENZING® viscose / 3% Belltron® interlock knit 230 g/m²



- Ribbed expandable face opening
- Anti-static
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams

STANDARDS:



79893 FARGO NECK GAITER

COLORS: 560 ROYAL BLUE, 990 BLACK
SIZES: STD

FABRIC: 48.5% Kermel® / 48.5% FR LENZING® viscose / 3% Belltron® interlock knit 230 g/m²



- Generous neck coverage
- Anti-static
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams

STANDARDS:



79895 FARGO TUQUE

COLORS: 560 ROYAL BLUE, 990 BLACK
SIZES: STD

FABRIC: 48.5% Kermel® / 48.5% FR LENZING® viscose / 3% Belltron® interlock knit 230 g/m²



- Double layer
- Anti-static
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams

STANDARDS:



72190 DULUTH JACKET

COLORS: 940 GREY, 250 ORANGE
SIZES: S, M, L, XL, 2XL, 3XL, 4XL, 5XL



FABRIC: 50% Kermel® / 25% Wool / 22% FR Lenzing®
 VISCOSE / 3% Belltron®, Fleece knit 410 g/m²

- Anti-static
- Soft hand and ultra warm
- Front Nomex®/brass zipper closure with inner storm flap
- Reinforced zipper and collar edge with FR binding
- High collar design
- Drawcord adjustable hood
- Two side seam pockets
- Flatlock seams
- FR knit cuffs at wrist
- 2 or 4 inch striping options available

* Product colour 250 may not appear as shown.

STANDARDS:



72490 DULUTH PANT

COLORS: 940 GREY, 250 ORANGE
SIZES: S, M, L, XL, 2XL, 3XL, 4XL, 5XL



FABRIC: 50% Kermel® / 25% Wool / 22% FR Lenzing®
 VISCOSE / 3% Belltron®, Fleece knit 410 g/m²

- Anti-static
- Soft hand and ultra warm
- Enclosed elastic hem waist
- Flatlock seams
- FR knit cuffs at ankles
- 2 or 4 inch striping options available

* Product colour 250 may not appear as shown.

STANDARDS:



72236 DULUTH HOODED PULLOVER

COLORS: 940 GREY
SIZES: S, M, L, XL, 2XL, 3XL, 4XL, 5XL



FABRIC: 50% Kermel® / 25% Wool / 22% FR Lenzing®
 VISCOSE / 3% Belltron®, Fleece knit 410 g/m²

- Anti-static
- Soft hand and ultra warm
- Drawcord adjustable hood
- Two side seam pockets
- FR knit cuffs
- Enclosed elastic hem waist
- 2 or 4 inch striping options available

STANDARDS:



72237 DULUTH SWEATER

COLORS: 940 GREY
SIZES: S, M, L, XL, 2XL, 3XL, 4XL, 5XL



FABRIC: 50% Kermel® / 25% Wool / 22% FR Lenzing®
 VISCOSE / 3% Belltron®, Fleece knit 410 g/m²

- Anti-static
- Soft hand and ultra warm
- FR knit cuffs
- FR knit waist
- Flatlock seams
- Suitable for worksites that require clothing to be free of snag hazard
- 2 or 4 inch striping options available

STANDARDS:



79235 DULUTH JACKET WITH DETACHABLE HOOD

COLORS: 940 GREY
SIZES: XS, S, M, L, XL, 2XL, 3XL, 4XL, 5XL



FABRIC: 50% Kermel® / 25% Wool / 22% FR Lenzing®
 VISCOSE / 3% Belltron®, Fleece knit 410 g/m²

- Front FR Vislon zipper closure with inner stormflap
- Reinforced zipper and collar edge with FR binding
- FR knit cuffs
- Enclosed elastic hem waist
- Velcro® detachable hood with Velcro® adjustment on top of hood
- Flatlock seams
- Suitable for worksites that require clothing to be free of snag hazard

STANDARDS:



79894 DULUTH COWL

COLORS: 940 GREY
SIZES: STD



FABRIC: 50% Kermel® / 25% Wool / 22% FR Lenzing®
 VISCOSE / 3% Belltron®, Fleece knit 410 g/m²

- Anti-static
- Soft hand and ultra warm
- Comfortable FR rib knit around face opening
- Contoured neck to fit under a jacket

STANDARDS:



70257 WABUSH JACKET

COLORS: 260 FLUORESCENT ORANGE
SIZES: XS, S, M, L, XL, 2XL, 3XL, 4XL, 5XL

FABRIC: FR PU coated Aramid knit 240 g/m²



260

- 3M™ Scotchlite™ Reflective Material in CSA style striping for enhanced visibility
- Stow away hood
- Vented back
- Nomex®/brass zipper over Velcro® closing front storm flap
- Elastic casing in back hem
- MicroWeld™ seams
- Reinforced stress points

STANDARDS:



CAN-CG5B
155.20
6.1.1 (Before
and after 50
washes)

6.1.2 TPP WITH SPACER
10.4 CAL/CM² WITHOUT
SPACER & 1.1 CAL/CM²



ASTM
F2733



ASTM
F1891



CSA
Z462



NFPA®
70-E

ATPV - 8.8 CAL/CM²
HAZ - 77.7% OUTER SHELL
HRC - 2



CSA Z96
CLASS 2
LEVEL 2



ANSI/ISEA
107(2010)
E2



70518 WABUSH BIB

COLORS: 260 FLUORESCENT ORANGE
SIZES: XS, S, M, L, XL, 2XL, 3XL, 4XL, 5XL

FABRIC: FR PU coated Aramid knit 240 g/m²



260

- 3M™ Scotchlite™ Reflective Material in CSA style striping for enhanced visibility
- Adjustable suspenders
- Quick release buckles
- Two-way Nomex®/brass zipper with double storm flap and Velcro® closure
- Leg zipper and outer storm flap and Velcro® closure
- MicroWeld™ seams
- Reinforced stress points

STANDARDS:



CAN-CG5B
155.20
6.1.1 (Before
and after 50
washes)

6.1.2 TPP WITH SPACER
10.4 CAL/CM² WITHOUT
SPACER & 1.1 CAL/CM²



ASTM
F2733



ASTM
F1891



CSA
Z462



NFPA®
70-E

ATPV - 8.8 CAL/CM²
HAZ - 77.7% OUTER SHELL
HRC - 2



CSA Z96
CLASS 2
LEVEL 2



WHEN WORN
WITH 70257



ANSI/ISEA
107(2010)
E2



70219 CORNERBROOK JACKET

COLORS: 260 FLUORESCENT ORANGE
SIZES: XS, S, M, L, XL, 2XL, 3XL, 4XL, 5XL

FABRIC: FR PU coated Aramid knit 240 g/m²



260

- 3M™ Scotchlite™ Reflective Material CSA style for enhanced visibility
- Velcro® detachable generously cut 3 panel helmet hood with elastic gathered hood
- Inside double stormflap with concealed nickel plated brass snaps and Velcro® closure
- MicroWeld™ seams

STANDARDS:



70519 CORNERBROOK BIB PANT

COLORS: 260 FLUORESCENT ORANGE
SIZES: XS, S, M, L, XL, 2XL, 3XL, 4XL, 5XL

FABRIC: FR PU coated Aramid knit 240 g/m²



260

- 3M™ Scotchlite™ Reflective Material CSA style for enhanced visibility
- Can be worn back to front for longer wear
- Adjustable suspenders
- Quick release buckles
- Side gusset for easy entry
- MicroWeld™ seams

STANDARDS:



70030 HORTEN JACKET

COLORS: 200 FLUORESCENT ORANGE
SIZES: S, M, L, XL, 2XL, 3XL, 4XL

FABRIC: PVC
 100% Polyester



200

- EN 343 cl 3,1 Waterproof
- EN 14116 INDEX 1/5H/40 Heat and Flame protection
- 100% Polyester - 410 g/m², PVC coated
- 100% Waterproof fabric and construction
- Flame retardant
- Oil resistant
- Mildew resistant
- No shoulder seams
- Hood with draw cord adjustment
- Two pockets at front with flaps
- Storm flap
- Push button closure
- Push button adjustment at cuffs
- Elastic bands under the feet
- Zipper inside for logo applications
- Boot zippers with storm flap and velcro closure
- Click-on loops for accessories under pocket flaps at chest

STANDARDS:



70530 HORTEN BIB

COLORS: 200 FLUORESCENT ORANGE
SIZES: S, M, L, XL, 2XL, 3XL, 4XL

FABRIC: PVC
 100% Polyester



200

- EN 343 cl 3,1 Waterproof
- EN 14116 INDEX 1/5H/40 Heat and Flame protection
- 100% Polyester - 410 g/m², PVC coated
- 100% Waterproof fabric and construction
- Flame retardant
- Oil resistant
- Mildew resistant
- Inner chest pocket with zipper
- Adjustable elastic suspenders

STANDARDS:



70255 MAC STRETCH JACKET

COLORS: 260 FLUORESCENT ORANGE
SIZES: XS, S, M, L, XL, 2XL, 3XL, 4XL, 5XL

FABRIC: FR PU on FR Trevira Polyester Knit
 200 g/m²



260

- Outer storm flap with concealed Marlex snap closure
- Inside storm flap
- Attached, 3 panel hood with drawcord and cordlocks
- MicroWeld™ seams
- We recommend the 70255 when there is a low chance of flame
- Not to come in contact with bare skin and only to be worn over an FR base layer

STANDARDS:



70256 ALBERTA STRETCH JACKET

COLORS: 260 FLUORESCENT ORANGE
SIZES: XS, S, M, L, XL, 2XL, 3XL, 4XL, 5XL

FABRIC: FR PU on FR Trevira Polyester Knit
 200 g/m²



260

- 3M™ Scotchlite™ Reflective Material
- Outer storm flap with concealed Marlex snap closure
- Inside storm flap
- Attached, 3 panel hood with drawcord and cordlocks
- MicroWeld™ seams
- We recommend the 70256 when there is a low chance of flame
- Not to come in contact with bare skin and only to be worn over an FR base layer

STANDARDS:



70555 MAC STRETCH PANT

COLORS: 260 FLUORESCENT ORANGE
SIZES: XS, S, M, L, XL, 2XL, 3XL, 4XL, 5XL

FABRIC: FR PU on FR Trevira Polyester Knit
 200 g/m²



260

- Adjustable suspenders
- Quick release buckles
- Side gusset with snap closure
- Can be worn back to front for longer wear
- MicroWeld™ seams
- We recommend the 70555 when there is a low chance of flame
- Not to come in contact with bare skin and only to be worn over an FR base layer

STANDARDS:



70556 ALBERTA STRETCH PANT

COLORS: 260 FLUORESCENT ORANGE
SIZES: XS, S, M, L, XL, 2XL, 3XL, 4XL, 5XL

FABRIC: FR PU on FR Trevira Polyester Knit
 200 g/m²



260

- 3M™ Scotchlite™ Reflective Material
- Adjustable suspenders
- Quick release buckles
- Side gusset with snap closure
- MicroWeld™ seams
- Can be worn back to front for longer wear
- We recommend the 70556 when there is a low chance of flame
- Not to come in contact with bare skin and only to be worn over an FR base layer

STANDARDS:



70240 FOX CREEK JACKET

COLORS: 260 FLUORESCENT ORANGE, 990 BLACK

SIZES: XS, S, M, L, XL, 2XL, 3XL, 4XL, 5XL

FABRIC: Oil and flame resistant PVC coated Cotton 450 g/m²



- Attached generously cut 3 panel helmet hood with drawcord
- Inside storm flap
- Concealed nickel plated brass snaps
- MicroWeld™ seams

STANDARDS:



70540 FOX CREEK DOUBLE BIB PANT

COLORS: 260 FLUORESCENT ORANGE, 990 BLACK

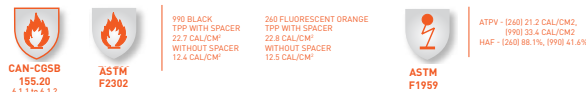
SIZES: XS, S, M, L, XL, 2XL, 3XL, 4XL, 5XL

FABRIC: Oil and flame resistant PVC coated Cotton 450 g/m²



- Side gusset for easy entry
- Adjustable suspenders
- Can be worn back to front for longer wear
- Generously cut
- MicroWeld™ seams

STANDARDS:



76362 HOPEDALE PARKA

COLORS: 200 FLUORESCENT ORANGE

SIZES: XS, S, M, L, XL, 2XL, 3XL, 4XL, 5XL

FABRIC: FR PU coated Aramid knit 240 g/m², Quilted FR lining 370 g/m²



- 3M™ Scotchlite™ Reflective Material
- Stow away hood
- Vented back
- Front storm flap over Nomex®/brass zipper with concealed snap closure
- Inner windbelt for better heat retention
- Reinforced stress points
- Large pile lined front pockets
- FR inner knit storm cuffs for heat retention
- MicroWeld™ seams on outer shell

STANDARDS:



76562 HOPEDALE BIB PANT

COLORS: 200 FLUORESCENT ORANGE

SIZES: XS, S, M, L, XL, 2XL, 3XL, 4XL, 5XL

FABRIC: FR PU coated Aramid knit 240 g/m², Quilted FR lining 370 g/m²



- 3M™ Scotchlite™ Reflective Material
- Adjustable suspenders
- Quick release buckles
- Two-way Nomex®/brass zipper with double storm flap and Velcro® closure
- Leg zippers with inner and outer storm flaps with concealed snap closure
- Double layer of outer shell fabric on lower front leg for reinforcement
- Reinforced stress points
- MicroWeld™ seams on outer shell

STANDARDS:



76349 FALHER PARKA

COLORS: 590 NAVY
SIZES: XS, S, M, L, XL, 2XL, 3XL, 4XL, 5XL

FABRIC: FR cotton/nylon outershell 330 g/m²,
 Quilted FR lining 370 g/m²



- FireLite™ by Eurotex™ 2" Yellow/Silver/Yellow reflective striping around legs, on chest and "X" on back
- Front storm flap over Nomex®/brass zipper with concealed snap closure
- Double top-stitching provides durability and strength
- Large front cargo pockets
- Inside storage pocket
- Full leg 2-way Nomex®/brass zipper with storm flap with Velcro® closure
- Elastic back waist
- Wind-proof and water resistant
- Machine washable

STANDARDS:



76549 FALHER BIB PANT

COLORS: 590 NAVY
SIZES: XS, S, M, L, XL, 2XL, 3XL, 4XL, 5XL

FABRIC: FR cotton/nylon outershell 330 g/m²,
 Quilted FR lining 370 g/m²



- FireLite™ by Eurotex™ 2" Yellow/Silver/Yellow reflective striping around legs, on chest and "X" on back
- Front storm flap over Nomex®/brass zipper with concealed snap closure
- Double top-stitching provides durability and strength
- Large front cargo pockets
- Inside storage pocket
- Full leg 2-way Nomex®/brass zipper with storm flap with Velcro® closure
- Elastic back waist
- Wind-proof and water resistant
- Machine washable

STANDARDS:



76949 FALHER HELMET HOOD

COLORS: 590 NAVY
SIZES: STD

FABRIC: FR cotton/nylon outershell 330 g/m²,
 Quilted FR lining 370 g/m²



- FireLite™ by Eurotex™ 2" Yellow/Silver/Yellow reflective striping around legs, on chest and "X" on back
- Front storm flap over Nomex®/brass zipper with concealed snap closure
- Double top-stitching provides durability and strength
- Large front cargo pockets
- Inside storage pocket
- Full leg 2-way Nomex®/brass zipper with storm flap with Velcro® closure
- Elastic back waist
- Wind-proof and water resistant
- Machine washable

STANDARDS:



79936 FR HARD HAT PULLOVER

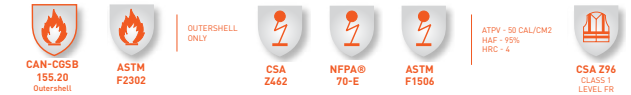
COLORS: 590 NAVY
SIZES: STD

FABRIC: Nomex outershell 200 g/m²,
 Quilted FR lining 370 g/m²



- FireLite™ by Eurotex™ 2" Yellow/Silver/Yellow for daytime and nighttime visibility on back
- Adjustable front closure

STANDARDS:



79937 FR FACE PROTECTOR

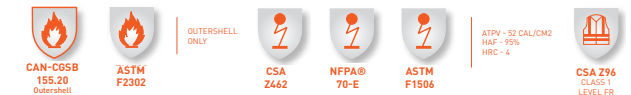
COLORS: 590 NAVY
SIZES: STD

FABRIC: Nomex outershell 200 g/m²,
 Quilted FR lining 370 g/m²



- Front vent
- Hook Velcro® for attachment to 79936

STANDARDS:



SIZE CHART

* Please note changes to the size charts below.

EN 340:2004 Protective clothing - General requirements

Helly Hansen protective clothing is designed and manufactured in such a way that it does not have any effect on the user's health or hygiene. The design guarantees a correct fit and protection for the body when used correctly.

The design and material offer function and comfort. The material offers good fade-resistance, stability, strength and durability, to ensure that the garments have a long life, even with heavy use and many washes.

Size grading is based on body measurements in centimeter, see the size guide. All garments are properly marked on garment labels and on external labels to indicate the information required for the standard.

Check your body measurements as instructed and compare with the data in the table.
Example: If your chest measures 44 inches you should wear size XL.

Chest: With arms relaxed at sides, measure around fullest part of chest.

Waist: Measure around natural waistline, smallest part of waist.

Hips: Standing with legs together, measure around fullest part of hips.

Inside leg: Measure inside length of your leg from crotch to bottom of ankle.

MEN'S

Garment size		XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL
① Chest	Cm	88	91	95-99	84	84	84	84	84	84	84
	Inches	34.5	36	37.5-39	41-42.5	44-45.5	47-48.5	50-51.5	53-54.5	56-57.5	58-60
② Waist	Cm	76	79	84	84	84	84	84	84	84	84
	Inches	30	31	33-34	36-38	39-41	42-44	45-47	48-50	51-53	54-56
③ Hips	Cm	94	98	84	84	84	84	84	84	84	84
	Inches	37	38.5	40-41.5	43-45	46-48	49.5-51	52.5-54	55.5-57	58.5-60	61.5-63
④ Inside leg length	Cm	77	80	84	84	84	84	84	84	84	84
	Inches	30.5	31.5	32	33	34	35	35	35	35	35

WOMEN'S

Garment size		XS	S	M	L	XL	2XL	3XL
① Chest	Cm	84	88	92	100	108	116	124
	Inches	33	34.5	36	39.5	42.5	45.5	48.5
② Waist	Cm	68	72	76	84	92	100	108
	Inches	27	28.5	30	33	36	39	42.5
③ Hips	Cm	92	96	100	108	116	124	132
	Inches	36	38	39.5	42.5	45.5	48.5	52
④ Inside leg length	Cm	76	78	80	82	84	86	88
	Inches	30	30.5	31.5	32.5	33	34	34.5
⑤ Body height	Cm	160	164	168	172	176	180	184
	Inches	63	64.5	66	67.5	69.5	71	72.5

HATS

Size	S	M	L	XL	2XL
Europe	55-56	57-58	59-60	61-62	63-64
UK	6 3/4 - 6 7/8	7 - 7 1/8	7 1/4 - 7 3/8	7 1/2 - 7 5/8	7 3/4 - 7 7/8
US	7	7 1/8 - 7 1/4	7 3/8 - 7 1/2	7 5/8 - 7 3/4	7 7/8 - 8

* Please confirm sizing on individual product listings

POLICIES

HH GUARANTEE

Since we began making performance clothing in 1877 our products have been tested in the most extreme conditions on earth. We have been on both Poles, all oceans and the highest peaks in the world. Throughout, we've stood behind every product we've made. Today that tradition remains unbroken.

Helly Hansen offers a limited lifetime warranty against manufacture defects in materials and workmanship for the reasonable life expectancy of each garment. Should any key features or functions fail due to a manufacturing defect during this time, we will either repair or replace the garment at no additional charge.

Key features include: zippers, snaps, cords and seams.

WARRANTY RETURN POLICY

If you have questions or need to return defective product please contact the Customer Service Department at 1-866-435-5902 for a Return Authorization number. For more information on frequently asked questions regarding our warranty policy please visit our web site at www.hellyhansen.com.

Defective product should be shipped to our warehouse address:

Helly Hansen
4104 "C" Street NE, Suite 200
Auburn, WA 98002

All returned garments must be washed prior to their return or they cannot be inspected. Customers should enclose a note specifying the warranty problem and / or the location of the problem on the garment, as well as list specifics regarding style, color and size. The Return Authorization number should be written in large letters on the outside of the package.

The Helly Hansen Warranty Department will inspect the product at no charge to you. If the Warranty Department determines, in its sole discretion, that the product has a defect covered under this Warranty, we will repair or replace it within approximately four weeks. If the defective garment is not repairable and an identical product is not available, we will replace it with a garment of comparable style and color at our discretion.

NOTE

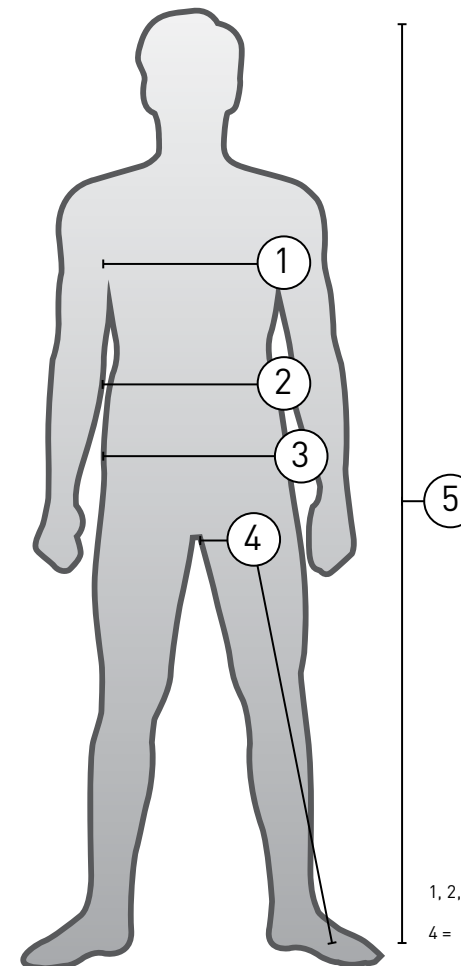
Return authorizations not received within 30 days of issuance will be void and cancelled. Products purchased as irregulars/discontinued will not be authorized for return.

ORDER DISCREPANCIES

Discovery of discrepancies on your order must be reported to Helly Hansen Customer Service within 30 days of invoice date. All requests must be accompanied by complete invoice numbers. A request received after 30 days will not be accepted.

DAMAGED SHIPMENTS

Inspect all shipments carefully. Verify the total number of cartons and check for exterior carton damage. All claims for lost or damaged shipments must be made directly to the delivery carrier. Helly Hansen is not responsible for damage during shipment.



1, 2, 3, 5 = Body measurement
4 = Garment measurement

WASHING INSTRUCTIONS

BODYWEAR:

Wash warm, no hotter than 104 degrees Fahrenheit, with a mild detergent. Hang dry. Best to wash your synthetic clothing together (polypro's and polyesters, nylons, etc.) so lint does not build up on it during washing. Do not tumble dry or dry clean. Do not iron. Polypropylene is heat sensitive. It will survive a tumble dry on low heat, but it's best to hang dry.

PILE/FLEECE:

Wash warm, no hotter than 104 degrees Fahrenheit, with mild detergent. Best to hang dry. Tumble drying puts unnecessary wear and tear on garment. Do not dry clean or iron. Best to wash your synthetic clothing together (polypro's and polyesters, nylons, etc.) so lint does not build up on it during washing.

HELLY TECH® & OTHER SHELLS:

Wash warm, no hotter than 104 degrees Fahrenheit, with mild detergent. Tumble dry on medium heat for 25-30 minutes. Do not dry clean or iron. Secure all velcro® adjustments, zip up all zippers including main zipper and adjust all draw cords to minimize ability to tangle around wash machine agitator. For best performance, keep your jacket clean and tumble dry to reactivate the DWR for improved water repellency.

PVC & PU COATED FABRICS:

Wash warm, no hotter than 104 degrees Fahrenheit, with mild detergent. Hang to dry.