

## 70317 IMPERTECH™ SANITATION JACKET

**COLORS:** 590 NAVY  
**SIZES:** XS, S, M, L, XL, 2XL, 3XL, 4XL

**FABRIC:** .16 mm circular knit polyester backing with stretch polyurethane coating

**CORE**



- Attached hood with elastic for added protection
- Generously cut jacket with raglan sleeves
- Elastic on wrists for snug fit
- Over flap front closure with plastic snaps
- Back cape for ventilation
- MicroWeld™ seam construction
- Front zip with snap storm flap
- Blood-Borne Pathogen Tested

## 70417 IMPERTECH™ SANITATION BIB

**COLORS:** 590 NAVY  
**SIZES:** XS, S, M, L, XL, 2XL, 3XL, 4XL

**FABRIC:** .16 mm circular knit polyester backing with stretch polyurethane coating

**CORE**



- High waist functional bib pant
- Elastic at ankles for added protection
- Adjustable elastic suspenders
- Chest pocket with hook and loop closure on right side
- Snap adjustment at hem and waist
- MicroWeld™ seam construction
- Blood-Borne Pathogen Tested

## 70148 IMPERTECH™ DELUXE JACKET

**COLORS:** 590 NAVY, 770 DARK OLIVE, 990 BLACK  
**SIZES:** XS (770 only), S, M, L, XL, 2XL, 3XL, 4XL

**FABRIC:** .24 mm circular knit polyester backing with stretch polyurethane coating

**CORE**



- Generous cut
- MicroWeld™ seam construction
- Double entry front pockets
- Front zip with snap storm flap
- Back cape for ventilation
- Attached hood tucks into collar
- Hook and loop adjustable Velcro®
- Two waterproof pockets and hand warmer pockets
- Blood Borne Pathogen Tested

## 70548 IMPERTECH™ BIB PANT

**COLORS:** 590 NAVY, 770 DARK OLIVE, 990 BLACK  
**SIZES:** XS (770 only), S, M, L, XL, 2XL, 3XL, 4XL

**FABRIC:** .24 mm circular knit polyester backing with stretch polyurethane coating

**CORE**



- Generous cut
- MicroWeld™ seam construction
- High front/lower back to keep you protected, yet cool
- Internal pocket with Velcro® closure inside front of bib
- Heavy duty elastic with click type connectors
- Snap take up adjustment at waist
- Knee length boot zippers
- Double layer Impertech™, edge stitched and welded on seat and knees.
- Blood-Borne Pathogen Tested

## 70448 IMPERTECH™ WAIST PANT

**COLORS:** 770 DARK OLIVE, 990 BLACK  
**SIZES:** S, M, L, XL, 2XL, 3XL, 4XL

**FABRIC:** .24 mm circular knit polyester backing with stretch polyurethane coating



- Functional waist pant
- MicroWeld™ seam construction
- Elastic waistband with drawcord
- Knee length boot zipper
- Take up snaps at hem
- Double layer Impertech™, edge stitched and welded on seat and knees
- Blood-Borne Pathogen Tested

## 70180 VOSS JACKET

**COLORS:** 530 RACER BLUE, 590 NAVY, 990 BLACK, 490 DARK GREEN

**SIZES:** XS, S, M, L, XL, 2XL, 3XL, 4XL

**FABRIC:** PU  
100% Polyester

The Helly Hansen classic rain jacket for men. This iconic raincoat has seen global success built on its heritage from protecting fishermen in the coldest of seas in all kinds of weather. Totally windproof and waterproof PU fabric with Helox+ technology provides full weather protection. The lightweight stretch PU Helox+ material adds extra comfort when wearing this jacket for hours on end.

- EN 343 3,1 Waterproof
- 100% Polyester - 170 g/m<sup>2</sup>, PU coated
- Waterproof fabric and construction
- Reflective elements
- Front zipper with inner placket
- Packable hood with draw cord adjustment at front
- Two pockets at front with flaps
- Draw cord adjustment at hem
- Push button adjustment at cuffs
- Tail drop



**STANDARDS:**



## 70480 VOSS PANT

**COLORS:** 530 RACER BLUE, 590 NAVY, 990 BLACK, 490 DARK GREEN

**SIZES:** XS, S, M, L, XL, 2XL, 3XL, 4XL

**FABRIC:** PU  
100% Polyester

- EN 343 3,1 Waterproof
- 100% Polyester - 170 g/m<sup>2</sup>, PU coated
- Waterproof fabric and construction
- Reflective elements
- Elastic at waist
- Push button adjustment at hem



**STANDARDS:**



## 55268 VOSS WOMEN'S JACKET

**COLORS:** 590 NAVY, 990 BLACK

**SIZES:** S, M, L, XL, 2XL

**FABRIC:** 100% Polyester, knitted,  
PU coated 180 g/m<sup>2</sup>



- Extra light weight and stretchy
- Microweld™ seam construction
- Front zip
- Hood stows in collar
- Snap adjustment at cuffs

**STANDARDS:**



## 51082 VOSS WOMEN'S PANT

**COLORS:** 590 NAVY, 990 BLACK

**SIZES:** S, M, L, XL, 2XL

**FABRIC:** 100% Polyester, knitted,  
PU coated 180 g/m<sup>2</sup>



- Extra light weight and stretchy
- Functional waist pant
- Microweld™ seam construction
- Elastic waistband with drawcord
- Snap adjustment at hem

**STANDARDS:**



## 70190 CAVENDISH JACKET

**COLORS:** 480 ARMY GREEN, 590 NAVY  
**SIZES:** S, M, L, XL, 2XL, 3XL

**FABRIC:** PU coated Nylon Knit 170 g/m<sup>2</sup>



- Front zipper with inner storm flap
- Attached 2 panel hood with drawcord and cordlocks
- Two front pockets with flaps and snap closures
- Inside storm cuffs with snap adjustment at sleeve hem
- MicroWeld™ seams



## 70490 CAVENDISH WAIST PANT

**COLORS:** 480 ARMY GREEN, 590 NAVY  
**SIZES:** S, M, L, XL, 2XL, 3XL

**FABRIC:** PU coated Nylon Knit 170 g/m<sup>2</sup>



- Elastic back
- Flat front with drawcord
- Snap adjustment at leg hem
- MicroWeld™ seams



## 70193 ABBOTSFORD JACKET

**COLORS:** 260 FLUORESCENT ORANGE, 290 DARK ORANGE, 480 ARMY GREEN  
**SIZES:** XS, S, M, L, XL, 2XL, 3XL, 4XL, 5XL

**FABRIC:** PU coated Nylon Knit 170 g/m<sup>2</sup>



- Outer storm flap with concealed Marlex snap closure
- Inside storm flap
- Attached 3 panel hood with drawcord and cordlocks
- MicroWeld™ seams



## 70592 ABBOTSFORD DOUBLE BIB PANT

**COLORS:** 260 FLUORESCENT ORANGE, 290 DARK ORANGE, 480 ARMY GREEN  
**SIZES:** XS, S, M, L, XL, 2XL, 3XL, 4XL, 5XL

**FABRIC:** PU coated Nylon Knit 170 g/m<sup>2</sup>



- Adjustable suspenders
- Quick release buckles
- Side gusset with snap closure
- Can be worn back-to-front for longer wear
- MicroWeld™ seams



## 70129 MANDAL JACKET

**COLORS:** 290 DARK ORANGE, 310 LIGHT YELLOW, 480 ARMY GREEN, 590 NAVY, 990 BLACK  
**FABRIC:** PVC 100% Polyester  
**SIZES:** XS-6XL (290, 310, 480), S-4XL (590, 990)



- EN 343 3,1 Waterproof
- 100% Polyester - 410 g/m2 . PVC coated
- Waterproof fabric and construction
- Mildew resistant
- No shoulder seams
- Storm flap
- Push button closure
- Two pockets at front with flaps
- Push button adjustment at cuffs

STANDARDS:



## 70529 MANDAL BIB

**COLORS:** 290 DARK ORANGE, 310 LIGHT YELLOW, 480 ARMY GREEN, 590 NAVY, 990 BLACK  
**FABRIC:** PVC 100% Polyester  
**SIZES:** XS-6XL (310, 480), S-4XL (290, 590, 990)



- EN 343 3,1 Waterproof
- 100% Polyester - 410 g/m2 . PVC coated
- Waterproof fabric and construction
- Mildew resistant
- Inner chest pocket with zipper
- Adjustable elastic suspenders

STANDARDS:



## 70429 MANDAL PANT

**COLORS:** 310 LIGHT YELLOW, 480 ARMY GREEN  
**FABRIC:** PVC 100% Polyester  
**SIZES:** S, M, L, XL, 2XL, 3XL, 4XL



- EN 343 3,1 Waterproof
- 100% Polyester - 410 g/m2 . PVC coated
- Waterproof fabric and construction
- Mildew resistant
- Elastic at waist
- Push button adjustment at hem

STANDARDS:



## 70215 MANDAL PROCESSING JACKET

**COLORS:** 900 WHITE  
**FABRIC:** PVC 100% Polyester  
**SIZES:** S, M, L, XL, 2XL, 3XL, 4XL



- En 343 3,1 Waterproof
- 100% Polyester - 410 g/m2 PVC Coated
- Waterproof fabric and construction
- Mildew resistant
- No shoulder seams
- Storm flap
- Push button closure
- Push button adjustment at cuffs

STANDARDS:



## 70525 MANDAL PROCESSING BIB

**COLORS:** 900 WHITE

**SIZES:** S, M, L, XL, 2XL, 3XL, 4XL

**FABRIC:** PVC  
100% Polyester



900

- EN 343 3,1 Waterproof
- 100% Polyester - 410 g/m2 . PVC coated
- Waterproof fabric and construction
- Mildew resistant
- Inner chest pocket with zipper
- Adjustable elastic suspenders

## 79816 SOU'WESTER

**COLORS:** 310 LIGHT YELLOW, 480 ARMY GREEN

**SIZES:** 57/58, 59/60, 61/62, 63/64

**FABRIC:** PU  
100% Polyester



310



480

- EN 343 3,1 Waterproof
- 100% Polyester - 410 g/m2 . PVC coated
- Waterproof fabric and construction
- Lining
- Mildew resistant
- Ear flaps
- Chin strap

**STANDARDS:**



## 70306 WOODLAND COAT

**COLORS:** 310 LIGHT YELLOW, 480 ARMY GREEN

**SIZES:** S, M, L, XL, 2XL, 3XL, 4XL

**FABRIC:** .35 mm PVC coated woven  
Polyester 400 g/m2 mid weight



310



480

- Generous cut, raglan sleeves
- Vented back cape
- Two-way front zipper with storm flap and metal snap closure
- Attached drawcord hood with reinforced visor
- Internal elastic cuff at wrist
- Two front pockets with storm flaps
- MicroWeld™ seam construction
- Length 48" [size large]

## 70209 NUSFJORD JACKET WITH CUFF

**COLORS:** 290 DARK ORANGE, 490 DARK GREEN

**SIZES:** S, M, L, XL, 2XL, 3XL, 4XL



**FABRIC:** PU  
80% Polyester, 20% Cotton

- EN 343 3,1 Waterproof
- 80% Polyester, 20% Cotton - 650 g/m<sup>2</sup>, PVC coated
- Waterproof fabric and construction
- Oil resistant
- Mildew resistant
- No shoulder seams
- Hood with draw cord adjustment at front and velcro adjustment at back
- Storm flap
- Push button closure

**STANDARDS:**



## 70508 NUSFJORD BIB

**COLORS:** 490 DARK GREEN, 290 DARK ORANGE

**SIZES:** S, M, L, XL, 2XL, 3XL, 4XL



**FABRIC:** PU  
80% Polyester, 20% Cotton

- EN 343 3,1 Waterproof
- 80% Polyester, 20% Cotton - 650 g/m<sup>2</sup>, PVC coated
- Waterproof fabric and construction
- Oil resistant
- Mildew resistant
- Gusset with push button closure at left side waist
- Click-on loop inside waist for ID card holder
- Detachable and elastic suspenders

**STANDARDS:**



## 70300 HIGHLINER JACKET

**COLORS:** 310 LIGHT YELLOW, 490 DARK GREEN

**SIZES:** S, M, L, XL, 2XL, 3XL, 4XL, 5XL



**FABRIC:** PVC  
100% Cotton

- EN 343 3,1 Waterproof
- 100% Cotton - 450 g/m<sup>2</sup> PVC Coating
- Waterproof fabric and construction
- Oil resistant
- No shoulder seams
- Hood with cord adjustment
- Storm flap
- Push button closure

**STANDARDS:**



## 70500 HIGHLINER BIB

**COLORS:** 310 LIGHT YELLOW, 490 DARK GREEN

**SIZES:** S, M, L, XL, 2XL, 3XL, 4XL, 5XL



**FABRIC:** PVC  
100% Cotton

- EN 343 3,1 Waterproof
- 100% Cotton - 450 g/m<sup>2</sup> PVC Coating
- Waterproof fabric and construction
- Oil resistant
- Gusset with push button closure at left side waist
- Detachable and elastic suspenders
- Boot zippers with storm flap and velcro closure

**STANDARDS:**



## 70123 ENGRAM JACKET

**COLORS:** 410 LIGHT GREEN

**SIZES:** XS, S, M, L, XL, 2XL, 3XL, 4XL, 5XL



**FABRIC:** PVC coated Cotton 450 g/m<sup>2</sup>

- Resistance to fish oil, sunlight, mildew and saltwater
- Attached, generously cut 3 panel hood for better fit
- Inside storm flap
- Concealed rust-resistant snap closure
- MicroWeld™ seams
- Cold Crack Rated to -30°C



## 70124 ENGRAM DOUBLE BIB PANT

**COLORS:** 410 LIGHT GREEN

**SIZES:** XS, S, M, L, XL, 2XL, 3XL, 4XL, 5XL



**FABRIC:** PVC coated Cotton 450 g/m<sup>2</sup>

- Resistance to fish oil, sunlight, mildew and saltwater
- Side gusset for easy entry
- Adjustable suspenders
- Can be worn back to front for longer wear
- Generously cut
- MicroWeld™ seams
- Cold Crack Rated to -30°C

## 70201 ARMOUR JACKET

**COLORS:** 550 COBALT  
**SIZES:** S, M, L, XL, 2XL, 3XL, 4XL, 5XL



550

**FABRIC:** Tear resistant outer shell of durable, high tenacity 420 Denier Nylon

- Inner layer of 170g/m<sup>2</sup> PU coated Nylon knit PU Stretch waterproof fabric
- Generously cut 3 panel drawcord hood with cordlocks
- Durable inner and outer storm flap for durability
- Inner storm cuffs for comfort and dryness
- Concealed stainless steel rust resistant snap closure
- Inner layer has MicroWeld™ seams



## 70202 ARMOUR JACKET WITH CUFF

**COLORS:** 550 COBALT  
**SIZES:** S, M, L, XL, 2XL, 3XL, 4XL, 5XL



550

**FABRIC:** Tear resistant outer shell of durable, high tenacity 420 Denier Nylon

- Inner layer of 170g/m<sup>2</sup> PU coated Nylon knit PU Stretch waterproof fabric
- Neoprene inner storm cuffs for comfort and dryness
- Generously cut 3 panel draw cord hood with cord locks
- Two layer hood with high tenacity exterior for added durability
- Improved inner and outer storm flap for durability
- Concealed stainless steel rust resistant snap closure
- Inner layer has MicroWeld™ seams



## 70501 ARMOUR BIB PANT

**COLORS:** 550 COBALT  
**SIZES:** S, M, L, XL, 2XL, 3XL, 4XL, 5XL



550

**FABRIC:** Tear resistant outer shell of durable, high tenacity 420 Denier Nylon

- Inner layer of 170g/m<sup>2</sup> PU coated Nylon knit PU Stretch waterproof fabric
- Side gusset for easy entry
- Adjustable suspenders
- Quick release buckles
- Inner layer has MicroWeld™ seams



## 74008 BARCELONA JACKET

(BOOKING ORDERS ONLY)

**COLORS:** 825 REALTREE™ AP EXTRA CAMOUFLAGE, 826 REALTREE™ MAX-1 CAMOUFLAGE  
**FABRIC:** 95% Polyester, 5% Elastane 300 g/m<sup>2</sup>  
**SIZES:** S, M, L, XL, 2XL, 3XL, 4XL



825



826

- Softshell, fleece inside
- Water repellent front zipper with inner placket
- No shoulder seams
- Articulated elbows
- Chest pocket with water repellent zipper
- Two large inner pockets
- Two pockets at front with water repellent zippers
- Draw cord adjustment at hem
- Velcro® adjustment at cuffs
- Chin guard
- Solid brown accent on shoulders and elbows
- Color swatch in place of garment image for 826
- Product may not be as shown

• \* Pre-Book Only

**STANDARDS:**



## 70206 ROAN ANORAK

(BOOKING ORDERS ONLY)

**COLORS:** 730 REALTREE™ AP HD CAMOUFLAGE, 824 REALTREE™ MAX-4™ CAMOUFLAGE  
**FABRIC:** .20 mm PU coated knitted Polyester 230 g/m<sup>2</sup>  
**SIZES:** S, M, L, XL, 2XL, 3XL, 4XL



730



824

- Brushed inside
- Hood with drawcord adjustment and Velcro® adjustment on top
- Hood made for helmet
- Chest pocket with snap closure
- Click.on™ loop on chest pocket for 79521 / ID card holder
- Neoprene cuffs
- Drawcord adjustment at hem

• \* Pre-Book Only

**STANDARDS:**



## 70149 IMPERTECH™ GUIDE COAT

(BOOKING ORDERS ONLY)

**COLORS:** 730 REALTREE™ AP HD CAMOUFLAGE, 824 REALTREE™ MAX-4™ CAMOUFLAGE  
**SIZES:** S, M, L, XL, 2XL, 3XL, 4XL

**FABRIC:** .24 mm stretch polyester backing with stretch polyurethane coating



730



824

- Generous cut
- Microweld™ seam construction
- Front zip with snap storm flap
- Back cape for ventilation
- Attached hood tucks into collar
- Hook and loop adjustable sleeve cuff
- Two waterproof pockets and hand warmer pockets
- Side zippers to access inner garments
- Knee length coat

\* Pre-Book Only

**STANDARDS:**



## 70448 IMPERTECH™ WAIST PANT

(BOOKING ORDERS ONLY)

**COLORS:** 730 REALTREE™ AP HD CAMOUFLAGE, 824 REALTREE™ MAX-4™ CAMOUFLAGE  
**SIZES:** S, M, L, XL, 2XL, 3XL, 4XL

**FABRIC:** .24 mm stretch polyester backing with stretch polyurethane coating



730



824

- Functional waist pant
- Microweld™ seam construction
- Elastic waistband with drawcord
- 13" zipper and snap adjustment at hem
- Double layer Impertech™, edge stitched and welded on seat and knees
- Blood-Borne Pathogen Tested

\* Pre-Book Only

**STANDARDS:**



## 70148 IMPERTECH™ DELUXE JACKET

(BOOKING ORDERS ONLY)

**COLORS:** 730 REALTREE™ AP HD CAMOUFLAGE, 824 REALTREE™ MAX-4™ CAMOUFLAGE  
**SIZES:** S, M, L, XL, 2XL, 3XL, 4XL

**FABRIC:** .24 mm stretch polyester backing with stretch polyurethane coating



730

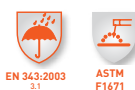


824

- Generous cut
- Microweld™ seam construction
- Double entry front pockets
- Front zip with snap storm flap
- Back cape for ventilation
- Attached hood tucks into collar
- Hook and loop adjustable sleeve cuff
- Two waterproof pockets and hand warmer pockets
- Blood-Borne Pathogen Tested

\* Pre-Book Only

**STANDARDS:**



## 70548 IMPERTECH™ BIB PANT

(BOOKING ORDERS ONLY)

**COLORS:** 730 REALTREE™ AP HD CAMOUFLAGE, 824 REALTREE™ MAX-4™ CAMOUFLAGE  
**SIZES:** S, M, L, XL, 2XL, 3XL, 4XL

**FABRIC:** .24 mm stretch polyester backing with stretch polyurethane coating



730



824

- High front/lower back to keep you protected, yet cool
- Internal pocket with Velcro® closure inside front of bib
- Heavy duty elastic with click type connectors
- Snap take up adjustment at waist
- Knee length boot zippers
- Double layer Impertech™, edge stitched and welded on seat and knees.
- Blood-Borne Pathogen Tested

\* Pre-Book Only

**STANDARDS:**





# SIZE CHART

\* Please note changes to the size charts below.

## EN 340:2004 Protective clothing - General requirements

Helly Hansen protective clothing is designed and manufactured in such a way that it does not have any effect on the user's health or hygiene. The design guarantees a correct fit and protection for the body when used correctly.

The design and material offer function and comfort. The material offers good fade-resistance, stability, strength and durability, to ensure that the garments have a long life, even with heavy use and many washes.

Size grading is based on body measurements in centimeter, see the size guide. All garments are properly marked on garment labels and on external labels to indicate the information required for the standard.

Check your body measurements as instructed and compare with the data in the table.  
Example: If your chest measures 44 inches you should wear size XL.

**Chest:** With arms relaxed at sides, measure around fullest part of chest.

**Waist:** Measure around natural waistline, smallest part of waist.

**Hips:** Standing with legs together, measure around fullest part of hips.

**Inside leg:** Measure inside length of your leg from crotch to bottom of ankle.

## MEN'S

Garment size		XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL
① Chest	Cm	88	91	95-99	84	84	84	84	84	84	84
	Inches	34.5	36	37.5-39	41-42.5	44-45.5	47-48.5	50-51.5	53-54.5	56-57.5	58-60
② Waist	Cm	76	79	84	84	84	84	84	84	84	84
	Inches	30	31	33-34	36-38	39-41	42-44	45-47	48-50	51-53	54-56
③ Hips	Cm	94	98	84	84	84	84	84	84	84	84
	Inches	37	38.5	40-41.5	43-45	46-48	49.5-51	52.5-54	55.5-57	58.5-60	61.5-63
④ Inside leg length	Cm	77	80	84	84	84	84	84	84	84	84
	Inches	30.5	31.5	32	33	34	35	35	35	35	35

## WOMEN'S

Garment size		XS	S	M	L	XL	2XL	3XL
① Chest	Cm	84	88	92	100	108	116	124
	Inches	33	34.5	36	39.5	42.5	45.5	48.5
② Waist	Cm	68	72	76	84	92	100	108
	Inches	27	28.5	30	33	36	39	42.5
③ Hips	Cm	92	96	100	108	116	124	132
	Inches	36	38	39.5	42.5	45.5	48.5	52
④ Inside leg length	Cm	76	78	80	82	84	86	88
	Inches	30	30.5	31.5	32.5	33	34	34.5
⑤ Body height	Cm	160	164	168	172	176	180	184
	Inches	63	64.5	66	67.5	69.5	71	72.5

## HATS

Size	S	M	L	XL	2XL
Europe	55-56	57-58	59-60	61-62	63-64
UK	6 3/4 - 6 7/8	7 - 7 1/8	7 1/4 - 7 3/8	7 1/2 - 7 5/8	7 3/4 - 7 7/8
US	7	7 1/8 - 7 1/4	7 3/8 - 7 1/2	7 5/8 - 7 3/4	7 7/8 - 8

\* Please confirm sizing on individual product listings

# POLICIES

## HH GUARANTEE

Since we began making performance clothing in 1877 our products have been tested in the most extreme conditions on earth. We have been on both Poles, all oceans and the highest peaks in the world. Throughout, we've stood behind every product we've made. Today that tradition remains unbroken.

Helly Hansen offers a limited lifetime warranty against manufacture defects in materials and workmanship for the reasonable life expectancy of each garment. Should any key features or functions fail due to a manufacturing defect during this time, we will either repair or replace the garment at no additional charge.

Key features include: zippers, snaps, cords and seams.

## WARRANTY RETURN POLICY

If you have questions or need to return defective product please contact the Customer Service Department at 1-866-435-5902 for a Return Authorization number. For more information on frequently asked questions regarding our warranty policy please visit our web site at [www.hellyhansen.com](http://www.hellyhansen.com).

Defective product should be shipped to our warehouse address:

Helly Hansen  
4104 "C" Street NE, Suite 200  
Auburn, WA 98002

All returned garments must be washed prior to their return or they cannot be inspected. Customers should enclose a note specifying the warranty problem and / or the location of the problem on the garment, as well as list specifics regarding style, color and size. The Return Authorization number should be written in large letters on the outside of the package.

The Helly Hansen Warranty Department will inspect the product at no charge to you. If the Warranty Department determines, in its sole discretion, that the product has a defect covered under this Warranty, we will repair or replace it within approximately four weeks. If the defective garment is not repairable and an identical product is not available, we will replace it with a garment of comparable style and color at our discretion.

## NOTE

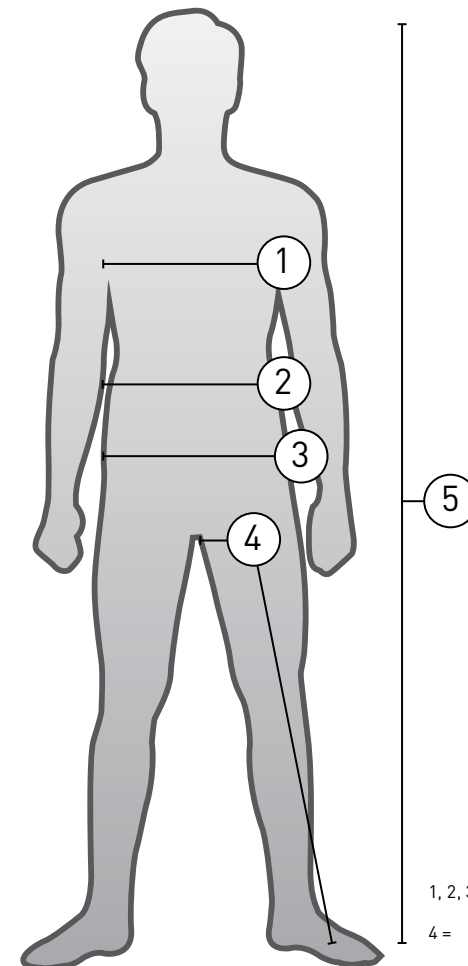
Return authorizations not received within 30 days of issuance will be void and cancelled. Products purchased as irregulars/discontinued will not be authorized for return.

## ORDER DISCREPANCIES

Discovery of discrepancies on your order must be reported to Helly Hansen Customer Service within 30 days of invoice date. All requests must be accompanied by complete invoice numbers. A request received after 30 days will not be accepted.

## DAMAGED SHIPMENTS

Inspect all shipments carefully. Verify the total number of cartons and check for exterior carton damage. All claims for lost or damaged shipments must be made directly to the delivery carrier. Helly Hansen is not responsible for damage during shipment.



1, 2, 3, 5 = Body measurement  
4 = Garment measurement

# WASHING INSTRUCTIONS

## BODYWEAR:

Wash warm, no hotter than 104 degrees Fahrenheit, with a mild detergent. Hang dry. Best to wash your synthetic clothing together (polypro's and polyesters, nylons, etc.) so lint does not build up on it during washing. Do not tumble dry or dry clean. Do not iron. Polypropylene is heat sensitive. It will survive a tumble dry on low heat, but it's best to hang dry.

## PILE/FLEECE:

Wash warm, no hotter than 104 degrees Fahrenheit, with mild detergent. Best to hang dry. Tumble drying puts unnecessary wear and tear on garment. Do not dry clean or iron. Best to wash your synthetic clothing together (polypro's and polyesters, nylons, etc.) so lint does not build up on it during washing.

## HELLY TECH® & OTHER SHELLS:

Wash warm, no hotter than 104 degrees Fahrenheit, with mild detergent. Tumble dry on medium heat for 25-30 minutes. Do not dry clean or iron. Secure all velcro® adjustments, zip up all zippers including main zipper and adjust all draw cords to minimize ability to tangle around wash machine agitator. For best performance, keep your jacket clean and tumble dry to reactivate the DWR for improved water repellency.

## PVC & PU COATED FABRICS:

Wash warm, no hotter than 104 degrees Fahrenheit, with mild detergent. Hang to dry.